



**2003 AFCEE Technology Transfer Workshop**

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*Promoting Readiness through Environmental Stewardship*

# **Application of Optimization Algorithms to Groundwater Pump and Treat Systems**

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# ***Presentation Outline***

- **Project overview**
  - **Background and objectives**
  - **Description of optimization algorithm**
  - **Project design**
- **Results from 3 installations**
- **Findings and lessons learned**
- **Next Steps**



# ***Background***

- **1999 EPA hydraulic optimization simulation study**
  - **Indicated potential savings of millions of dollars at 2 of 3 sites**
  - **Focused on containment sites where reductions in pumping lead to substantial life-cycle cost savings**
- **Limitation of hydraulic optimization**
  - **Cannot optimize contaminant concentrations or clean-up times**
- **Optimization algorithms have been used at Air Force sites**



# ***Project Team***

- **ESTCP and EPA provided funding for demonstration of optimization algorithms**
- **Diverse project management team**
  - **Navy, EPA, USACE, GeoTrans, Dr. Barbara Minsker**
- **Transport optimization modelers**
  - **Dr. Richard Peralta, Utah State University**
  - **Dr. Chunmiao Zheng, University of Alabama**



# ***Project Goals***

- **Primary project goal**
  - **Compare results of:**
    - **Two groups applying transport optimization algorithms**
    - **One group applying traditional trial&error as a scientific control**
  - **Determine if the optimization algorithms provide improved solutions versus trial & error, and are cost effective to apply**
- **Secondary project goal**
  - **Provide useful information to the installation, ideally in the form of an improved strategy to be implemented**



# *Optimization Codes*

- **SOMOS Code, Dr. Peralta**
  - **Simulation Optimization Modeling System**
  - **Multiple algorithms – genetic algorithm, simulated annealing, and artificial neural network coupled with genetic algorithm**
  - **Artificial neural network can be trained to replace a time-consuming simulation model during optimization**



# ***Optimization Codes, Cont'd.***

- **MGO Code, Dr. Zheng**
  - **Modular Groundwater Optimizer**
  - **Multiple algorithms, including genetic algorithm, simulated annealing, and tabu search**
- **Trial & Error, GeoTrans, Inc (Scientific Control)**
- **Codes compatible with MODFLOW/MT3D and others**



# ***Project Design***

- **Select 3 DoD demonstration sites**
- **Approach at each site**
  - **Review each site model**
  - **Develop 3 optimization “formulations,” consisting of:**
    - **An “objective function” (to be minimized)**
    - **A set of constraints that must be satisfied**
  - **Formulations based on input provided by installation**
  - **Each group independently solved each of the 3 formulations**



# ***Example Formulation***

- **Identify optimal well locations and pumping rates so as to minimize project cost subject to the following:**
  - **Pumping cannot exceed current treatment capacity**
  - **Clean-up goal must be achieved at property boundary within 3 years**
  - **Limits on individual well extraction and injection rates**
  - **Limits on interior plume growth in hot spots**



# Demonstration Sites

Site Name	Pump rate (gpm) and Cost (\$/yr)	# Wells	Contaminants	Groundwater Model Info.
<b>Tooele Army Depot</b>	8000/750K (operating)	15 ext. 13 inj.	TCE	4 layers 10 min. RT
<b>Umatilla Army Depot</b>	1300/430K (operating)	3 ext. 3 inj.	RDX/ TNT	5 layers 10 min. RT
<b>Hastings (F. Blaine NAD)</b>	4000/2M (in preliminary design)	10 ext.	TCE/ TNT	6 layers 2 hours RT



# Optimization Formulations

	Minimization objective (constraints)		
Site Name	Form. 1	Form. 2	Form. 3
Tooele Army Depot	\$\$ (POE)	\$\$ (POE/POC)	\$\$ (POE/POC/ source term reduction, conc. <50 @ yr 9)
Umatilla Army Depot	\$\$ (cleanup)	\$\$ (cleanup, increase to total pumping ok)	Minimize residual mass in layer 1, cleanup
Hastings (former Blaine NAD)	\$\$ (cleanup)	\$\$ (cleanup, subtract 2400 gpm treatment costs)	Minimize total pumping (containment)



# Results

***Algorithms Average ~20% Improvement***

	<b>Percentage Improvement Using Optimization Algorithms (over Trial and Error)</b>		
<b>Site Name</b>	<b>Form. 1</b>	<b>Form. 2</b>	<b>Form. 3</b>
<b>Tooele</b>	<b>3 to 13</b>	<b>11</b>	<b>Infeasible</b>
<b>Umatilla</b>	<b>23</b>	<b>15</b>	<b>50</b>
<b>Hastings</b>	<b>10 to 20</b>	<b>15 to 33</b>	<b>5 to 26</b>



# ***Findings/Lessons Learned***

- **Transport optimization algorithms....**
  - **Found 3 to 50% improved solutions over trial & error, average 20% (Improvement better [to 50%] if fixed costs are removed)**
  - **Had corresponding cost savings that varied depending on complexity of site**
    - **At Blaine, up to \$10 million in cost savings possible**
    - **At Umatilla, up to \$600,000 in cost savings**



# ***Findings/Lessons Learned***

- **Optimization algorithms....**
  - **Allow thousands more simulations**
    - **For example, 39 trial & error runs vs. 5000 runs under the MGO optimization code for one formulation**
  - **Are estimated to cost \$40-100K per site (\$0-40K over trial & error design)**
    - **Range varies with site complexity, model size, and # of contaminants**
    - **Does not include transport model development**



# ***Findings/Lessons Learned***

- **Optimization algorithms...**
  - **Can assist sites in screening alternative strategies (e.g., aggressive pumping vs. containment only)**
  - **Have potential application during the design and operation of P&T systems**
  - **Require development of formulations, which helps project team quantify and understand objectives**



# ***Findings/Lessons Learned***

- **Applying optimization algorithms can reveal useful information about site/model**
  - **Have no preconceptions; they “think outside the box”**
  - **For example, at Umatilla, identified possible savings from shutting down wells in RDX plume**
- **Good to evaluate and update existing flow and transport models before optimization**
  - **Though reasonably good, the models at all 3 sites were refined before optimization (not a trivial step)**



# ***Findings/Lessons Learned***

- **More complex models (longer simulation times, more contaminants) require more expertise to overcome excessive computing times**
  - **Iterative, sequential approach**
    - **E.g., Optimize well locations with fixed pumping rates first, then optimize pumping rates at fixed well locations**
- **Complicated sites with extended clean-up times more likely to benefit from optimization**



# *Findings/Lessons Learned*

- **Optimization provided potential improvement in cost over existing systems (as much as 42-55%)**
  - **However, the optimization was performed with:**
    - different objectives than original modeling
    - improved model
    - more site knowledge from operation and additional characterization
- **Project teams very open to optimization results**



# ***Next Steps***

- **Project Report to ESTCP**
  - **Spring 2003**
- **Case study / site follow-up**
  - **Through early 2004**
- **Outreach**
  - **Training via internet seminars**
  - **1-2 day in-person training**
  - **Both codes to be available free to public via website**